

Resetting Soft Limits - Old Electronics (2 Function, aXcs I or E-3000 Chair)

1. **Disconnect** power to the chair. Then remove the pump cover.
2. Remove the white wire on JP5 on the control board.
3. Install a jumper on the two pins on JP5.
4. **Reconnect** power to the chair.

UP LIMITS

- a. Raise the base until the chair starts beeping.
- b. Lower the base until the chair stops beeping. Then lower the base a little more so that it is not too close to the safety limit switch.
- c. Raise the back until the chair starts beeping.
- d. Lower the back until the chair stops beeping. Then lower the back a little more so that it is not too close to the safety limit switch.
- e. Press and release auto button #1, but **do not hold**. (*A short beep will sound when the button is pressed, another beep will sound when the button is released.*)

DOWN LIMITS

- a. Put your foot on the base plate of the chair under the base. Then lower the base until the base cover touches your foot and the chair starts beeping.
 - b. Raise the base until the chair stops beeping. Then raise the base a little more.
 - c. Lower the back all the way down. (*It **will not beep.***) Then raise the back slightly.
 - d. Press and release auto button #2, but **do not hold**. (*A short beep will sound when the button is pressed, another beep will sound when the button is released.*)
5. **Disconnect** power to the chair.
 6. Remove the jumper on JP5 and reinstall the white wire.
 7. **Reconnect** power to the chair and replace the pump cover.
 8. Using the manual buttons, set the chair to a desired position. Then press and hold an auto button for approximately 7 seconds. (*A short beep will sound when the button is pressed, another beep will sound when the button is released.*) Repeat this step to set a total of 3 auto positions.